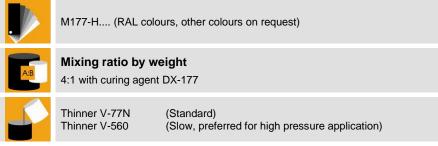
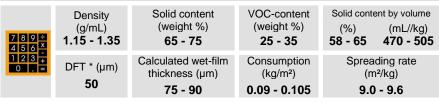


MAIN PRODUCT PROPERTIES	 High-gloss 2-pack PUR top coat for nominal dry film thicknesses of 40 to max. 60 µm Typical ACE application areas as well as building machines, loading machines, mobile cranes with high optical demands Very good light stability under natural weathering conditions Combinable with various primers based on EP and PUR, depending on the application
PRODUCT DATA	WIEREGEN-M177, high-gloss



WIEREGEN-M177 / Guide values¹⁾



1) Guide values: Significant differences possible depending on the colour shade

Recommendation at temperatures of approx. 20 °C		- John	~
	Airmix	High pressure	Roller/Brush application
Application viscosity (s) (4 mm DIN cup)	18 to 22	18 to 22	30 to 40
Nozzle diameter (mm) Spraying angle (degree)	0.23 40 to 60	1.2 to 1.5	•
Material pressure (bar)	100 to 150	-	-
Atomiser pressure (bar)	2.5 to 3.5	3.0 to 5.0	-
DFT* per working operation (μm)	40 to 60	40 to 60	40 to 60
Addition of thinner (%)	5 to 15	5 to 25	0 to 5



2 to 3 hours (related to 20 to 25 °C)

^{*} DFT = Dry Film Thickness

Pot life

76676 Graben-Neudorf 47249 Duisburg 01683 Nossen

PROCESSING INSTRUCTIONS

> Sofienstraße 36 Obere Kaiserswerther Straße 18 Gewerbestraße 8

Phone +49 7255 99-0 Phone +49 203 99707-0 Phone +49 35242 6565-0 Fax +49 7255 99-123 Fax +49 203 99707-10 Fax +49 35242 6565-29



2C-PUR Top Coat

Drying/Curing times at 50 µm DFT with thinner V-77N	Ambient air temperature 23 °C	
touch dry:	after 60 to 75 minutes	
tack free:	after 6 to 8 hours	
ready for overcoating/handable:	after 16 hours	

INSTRUCTIONS FOR APPLICATION

Surface preparation

Required priming coats (see below)

- Remove adhesion-reducing substances e.g., cleaning, washing
- Before overcoating of other priming coats compatibility tests are recommended



Air and surface temperatures Optimal at 15 to 25 °C, not below 10 °C, not above 40 °C



max. 80 % relative humidity

PAINT SYSTEMS

EXAMPLES

		Product(s) (other paint systems on request)
_	Priming coats	WIEREGEN-D177-Metallgrund WIEREGEN-ACU-Metallgrund, M4-708 GEHOPON-E44R-Metallgrund GEHOPON-EW19-Metallgrund
	Top coat	WIEREGEN-M177

SAFETY MEASURES



The relevant data can be found in the current Material Safety Data Sheets, available at www.geholit-wiemer.de.

The statements made here are based on the present state of our knowledge. We do not assume liability for damages resulting from the use of the material or from any advice given by our employees. In this respect, any advice given by our employees has to be seen as not binding. The processor is responsible for the supervision or construction, the maintaining of process guidelines and the observation of the established rules of techniques, even if our employees are present at the time our material is being applied. This information is subject to modifications due to technical improvements. The latest edition of this information replaces all previous issues.

76676 Graben-Neudorf 47249 Duisburg 01683 Nossen

Sofienstraße 36 Obere Kaiserswerther Straße 18 Gewerbestraße 8

Phone +49 7255 99-0 Phone +49 203 99707-0 Phone +49 35242 6565-0 Fax +49 7255 99-123 Fax +49 203 99707-10 Fax +49 35242 6565-29